



Featured Project:

The Civic Green Yorktown, Indiana



From Above

In the heart of downtown, Civic Green offers increased foot traffic to local business owners and better proximity to amenities for residents. With a shade/performance structure and a sensory plaza with misters and lights, Civic Green is a versatile space that can be enjoyed by residents of all ages.



Project Team

- Dealer(s): Commercial Recreation Group, Myers Construction Management
- Architect(s): Context Design, US Architects
- Engineer(s): Mark Peradotti



Products

(2) 15' x 23.5' Single Mono-Slope Illini Shelters

(2) 30 x 23.5' Double Mono-Slope Illini Shelters

(1) 20 x 30 Single Mono-Slope İllini Shelter



Challenges

Civic Green is one of the most recent projects completed by Americana Outdoors, it provided us with new challenges to bring our manufacturing & engineering skills to the next level. This site features our brand new Mono Slope Illini Shelters, bringing new form and function to one of our most popular products.



Featured Project:

Utica Park Covid-19 Memorial Frederick, Maryland



From Above

Utica Park, located in the lovely city of Frederick Maryland is now home to a unique and breathtaking Covid 19 Memorial. This memorial is a place where the community can remember those people who have died as a result of the COVID-19 pandemic, but also recognize those who may be suffering from long term impacts of COVID. It is a peaceful place to sit, relax, and reflect.



Project Team

- Dealer(s): Green Site, LLC
- Engineer(s): Mark Peradotti, Alex Yarbrough



Products

(1) 6x26' Custom Artisan Series Pergolas



Challenges

Given the parameters and footprint of this location, we were approached with the idea of a curve Pergola to fit the space. This was extremely difficult given the fact that curved structures such as this usually span much further distances, making the curve much less intense. After a lengthy design process, our engineers and skilled craftsman developed a 3x8 curved steel beam to match the specifications needed. Resulting in a very compact, elegant, and beautiful structure.



Featured Project:

GORC Park Odenton, Maryland



From Above

GORC Park in Odenton, Maryland, where family fun takes center stage! Following renovations in 2021, the park now features two charming pavilions as its focal point, providing a perfect spot for picnics and gatherings. The surrounding playground area boasts a variety of exciting play equipment, including swings, climbing structures, slides, and more.



Project Team

- Dealer(s): Green Site, LLC
- Engineer(s): Mark Peradotti, Alex Yarbrough



Products

- (1) 16' Diameter Aztec Shelter
- (1) 24x48' Extended Navajo Shelter



Challenges

The layout and limited space at GORC Park necessitated meticulous planning to incorporate the pavilions while preserving the integrity of other recreational zones. Furthermore, a top priority was ensuring the pavilions seamlessly blended with the park's natural environment and overall aesthetics. Efficient management of construction logistics, encompassing site access and materials delivery, was vital to minimize inconvenience to park-goers. In overcoming these hurdles, the addition of the pavilions has significantly enhanced GORC Park's offerings, offering the community valuable gathering spaces to relish.







Navajo & Mojave Series

The Navajo and Mojave shelters offer sleek, dependable coverage in any outdoor setting. Designed with simplicity in mind by our expert engineers, these shelters seamlessly integrate into a variety of projects.

Sizes: 12x12' minimum, extended sizes up to 40x60'.

Roof Pitch: Standard 4/12. **Optional Roof Pitch:** 6/12.

Structure: Four sided pre-fabricated, powder coated steel frame.

Frame: Tubular Steel. **Standard Roof System:**

Navajo Model - 24" Aluminum "W" Panel with Extruded Aluminum Gutters.

Mojave Model - 36" Galvalume "R" panel with Aluminum Edge Trim, or Optional Gutter.

Optional Roof System:

18" Galvalume Standing Seam Panel with Extruded Aluminum Gutters, or Edge Trim with T&G Wood. 8" Aluminum Roll Formed Flat Panel with Extruded Aluminum Gutters.

Tongue & Groove Wood with Shingles.

Add-On Accessories: Cupola, double tier roof, dutch hip roof, steel railing.









Monoslope Shelters

Presenting the Americana Monoslope Shelter: Enjoy modern, stylish defense in any outdoor setting with its unique monoslope architecture. Our expert engineers have devised an elegant, effortlessly adaptable shelter that harmoniously complements an array of projects.

Sizes: Ranging from 6-50' wide and 12-84' long.

Roof Pitch: Standard 1/12. Optional Roof Pitch: 1/12 - 5/12.

Structure: Four sided pre-fabricated, powder coated steel frame.

Frame: Tubular Steel. **Standard Roof System:**

24" Aluminum "W" Panel with Extruded Aluminum Gutters.

Optional Roof System:

36" Galvalume "R" panel with Aluminum Edge Trim, or Optional Gutter.

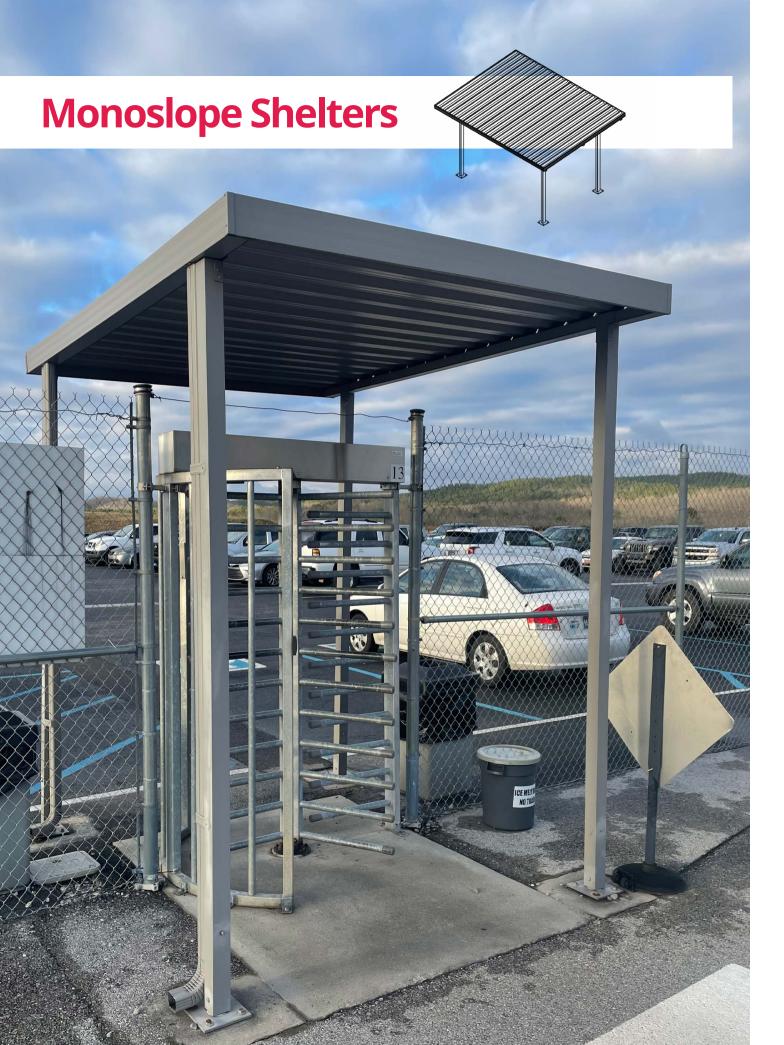
18" Galvalume Standing Seam Panel with Extruded Aluminum Gutters, or Edge Trim with T&G Wood.

8" Aluminum Roll Formed Flat Panel with Extruded Aluminum Gutters.

Tongue & Groove Wood with Shingles.









Algonquin Series

If you are looking for a shelter that provides a simple and sleek shade solution for your space, the Algonquin shelter could be the perfect choice for you. This shelter is designed to meet the needs of spaces that require basic shade solutions without compromising on style.

Sizes: Ranging from 10-12' wide and 10-24' long.

Structure: Pre-fabricated, powder coated Aluminum components.

Frame: Extruded Aluminum. **Standard Roof System:**

24" Aluminum "W" Panel with Extruded Aluminum Gutters.

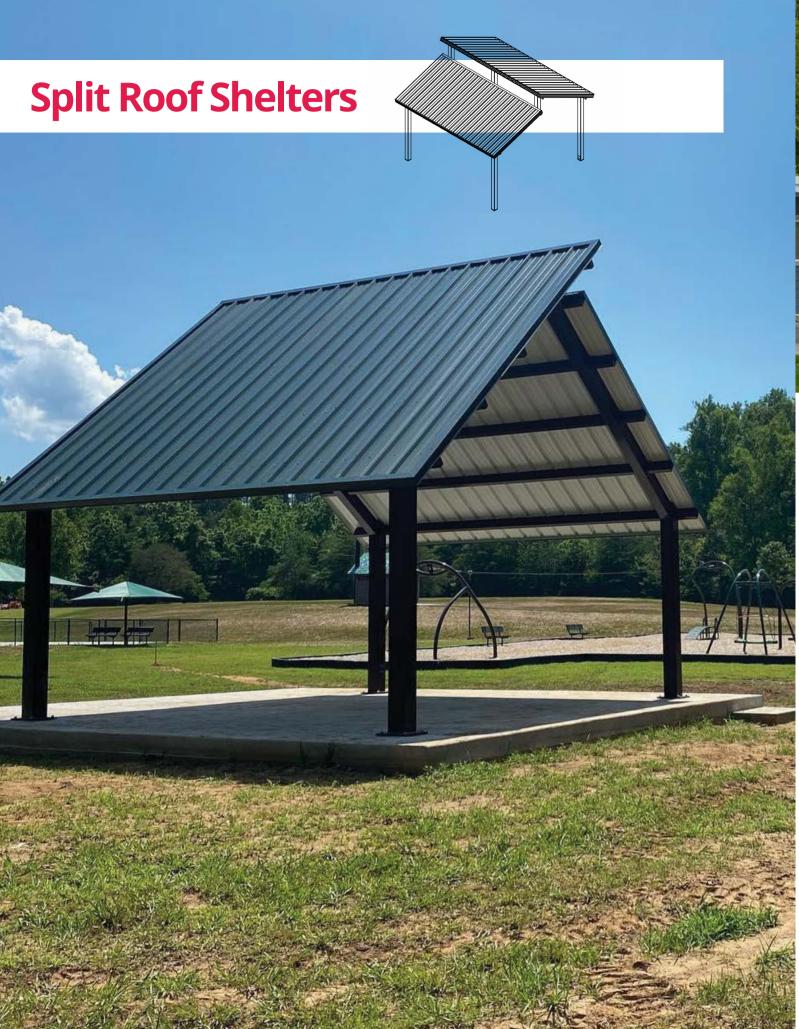
Optional Roof System:

8" Aluminum Roll Formed Flat Panel with Extruded Aluminum Gutters.

3" thick Insulated Aluminum Faced Panel with Edge Trim.









Split Roof Shelters

Presenting the Americana Split Roof Shelter: A striking and functional addition to any outdoor space. Its unique split roof design offers ample coverage while promoting natural airflow, making it perfect for parks, recreational areas, and community gatherings.

Sizes: Ranging from 6-50' wide and 12-84' long.

Roof Pitch: Standard 4/12. **Optional Roof Pitch:** 1/12 - 12/12.

Structure: Four sided pre-fabricated, powder coated steel frame.

Frame: Tubular Steel. **Standard Roof System:**

24" Aluminum "W" Panel with Extruded Aluminum Gutters.

Optional Roof System:

36" Galvalume "R" panel with Aluminum Edge Trim, or Optional Gutter.

18" Galvalume Standing Seam Panel with Extruded Aluminum Gutters, or Edge Trim with T&G Wood.

8" Aluminum Roll Formed Flat Panel with Extruded Aluminum Gutters.

Tongue & Groove Wood with Shingles.









Illini Series

Gable roof shelters rank among the top choices for various applications, including city and community parks, educational institutions, rest stops, as well as residential and commercial endeavors. With sizes spanning from a modest 6' x 12' to a generous 50' x 84', these shelters offer versatile dimensions to suit your needs.

Sizes: Ranging from 6-60' wide and 12-84' long.

Roof Pitch: Standard 4/12.

Optional Roof Pitch: 1/12 - 12/12.

Structure: Four sided pre-fabricated, powder coated steel frame.

Frame: Tubular Steel. **Standard Roof System:**

24" Aluminum "W" Panel with Extruded Aluminum Gutters.

Optional Roof System:

36" Galvalume "R" panel with Aluminum Edge Trim, or Optional Gutter.

18" Galvalume Standing Seam Panel with Extruded Aluminum Gutters, or Edge Trim with T&G Wood.

8" Aluminum Roll Formed Flat Panel with Extruded Aluminum Gutters.

Tongue & Groove Wood with Shingles.









Meramec (DSA) Series

For spaces in need of straightforward shelter, the Meramec is the perfect solution. A classic gable roof design allows the Meramec to be installed in any outdoor environment to provide protection from the elements without detracting from the natural beauty of the space.

Sizes: Ranging from 20-41' wide and 20-54' long.

Roof Pitch: Standard 3/12.

Structure: Four sided pre-fabricated, powder coated steel frame.

Frame: Tubular Steel. **Standard Roof System:**

24" Aluminum "W" Panel with Extruded Aluminum Gutters.

Optional Roof System:

3" thick Insulated Aluminum Faced Panel with Edge Trim.

Tongue & Groove Wood with Shingles.









Colonial Series

The Colonial is a sophisticated take on a standard gable roof shelter, with an all-aluminum design, making it perfect for coastal regions. In addition, the gable fill makes this shelter particular attractive both as a standalone shelter and attached to the façade of building.

Sizes: Ranging from 12-22' wide and 20-40' long.

Roof Pitch: Standard 3/12.

Structure: Pre-fabricated, powder coated Aluminum components.

Frame: Tubular Aluminum.

Standard Roof System:

24" Aluminum "W" Panel with Extruded Aluminum Gutters.

Optional Roof System:

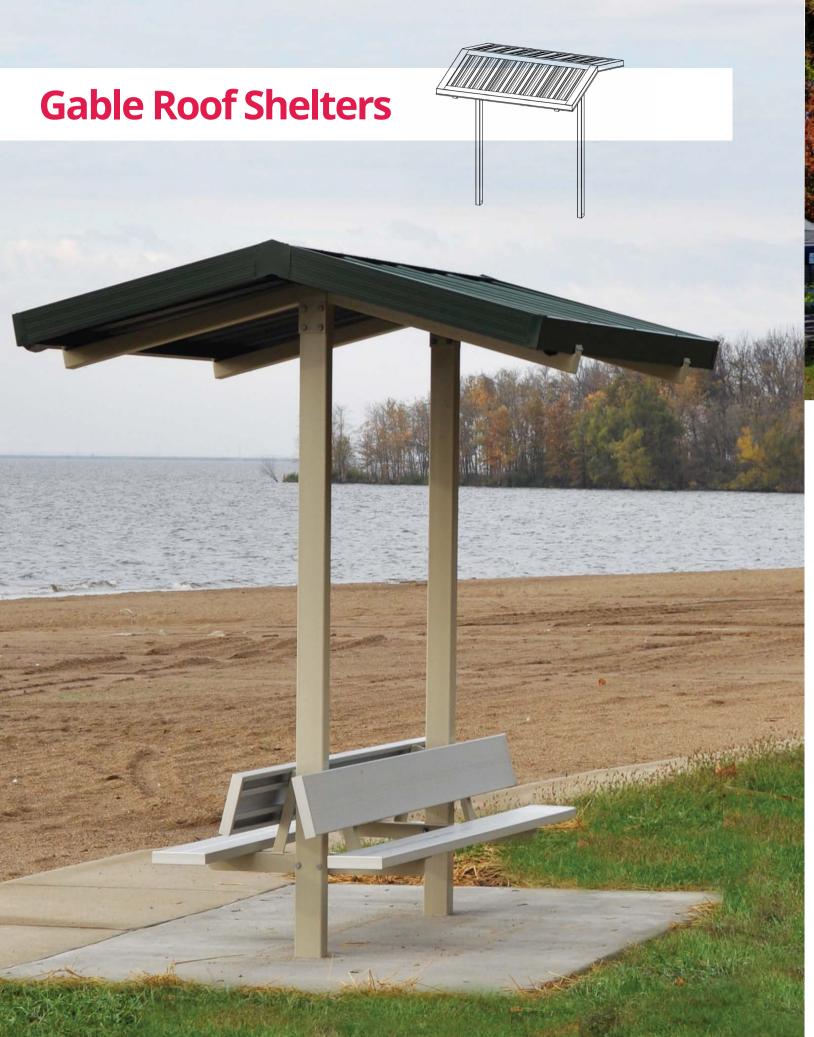
8" Aluminum Roll Formed Flat Panel with Extruded Aluminum Gutters.

3" thick Insulated Aluminum Faced Panel with Edge Trim.

Add-On Accessories: Aluminum Gable Fill kit is included.









Cherokee Series

Americana Outdoors' Cherokee provides a mix of functionality and shelter, with its double posts acting as a mount for a display board, bench, or table, while also supporting an aluminum roof.

Sizes: Ranging from 8-12' wide and 8-12' long.

Roof Pitch: Standard 3/12.

Structure: Pre-fabricated, powder coated Steel Frame.

Frame: Tubular Steel, or Extruded Aluminum.

Standard Roof System:

24" Aluminum "W" Panel with Extruded Aluminum Gutters.

Optional Roof System:

36" Galvalume "R" panel with Aluminum Edge Trim, or Optional Gutter.

18" Galvalume Standing Seam Panel with Extruded Aluminum Gutters, or Edge Trim with T&G Wood.

8" Aluminum Roll Formed Flat Panel with Extruded Aluminum Gutters.

Add-On Accessories: Bulletin boards, bench, table & bench, double bench.









Apache Series

The Apache is Americana's most popular gazebo style shelter, due to the large range of size, style, and color options available. Featuring a six sided design, supported by six posts as standard, with a single post option available.

Sizes: 16-44' Diameter. Roof Pitch: Standard 3/12. **Optional Roof Pitch:** 4/12 - 8/12.

Structure: Hexagonal design, pre-fabricated, powder coated Steel frame.

Frame: Tubular Steel. **Standard Roof System:**

24" Aluminum "W" Panel with Extruded Aluminum Gutters.

Optional Roof System:

36" Galvalume "R" panel with Aluminum Edge Trim, or Optional Gutter.

18" Galvalume Standing Seam Panel with Extruded Aluminum Gutters, or Edge Trim with T&G Wood.

8" Aluminum Roll Formed Flat Panel with Extruded Aluminum Gutters.

Tongue & Groove Wood with Shingles.

Add-On Accessories: Cupola, Double Tier Roof, Steel Railing, Benches.







Aztec Series

The Aztec shelter delivers expansive coverage with a sleek design. Featuring Americana's patented "W" roofing panels, the eight-sided roof boasts enhanced rigidity and capability, requiring fewer panels than competitors' systems.

Sizes: 16-54' Diameter. Roof Pitch: Standard 3/12. **Optional Roof Pitch:** 4/12 - 8/12.

Structure: Octagonal design, pre-fabricated, powder coated Steel frame.

Frame: Tubular Steel. **Standard Roof System:**

24" Aluminum "W" Panel with Extruded Aluminum Gutters.

Optional Roof System:

36" Galvalume "R" panel with Aluminum Edge Trim, or Optional Gutter.

18" Galvalume Standing Seam Panel with Extruded Aluminum Gutters, or Edge Trim with T&G Wood.

8" Aluminum Roll Formed Flat Panel with Extruded Aluminum Gutters.

Tongue & Groove Wood with Shingles.

Add-On Accessories: Cupola, Double & Triple Tier Roof, Steel Railing, Benches.









Imperial Hanger Rod Canopies are designed to elegantly cover building entryways. This sophisticated canopy offers protection from the elements while enhancing curb appeal. Expertly crafted and durable, the Imperial is a stylish and functional addition to any entrance, ensuring a welcoming experience for visitors and occupants alike.

Sizes: Ranging from 2' 6"-10' projection and 4'-25'+ wide. Widths upwards of 1000'+ with splices.

Structure: Pre-fabricated, powder coated Aluminum components.

Gutters / Fascia: Extruded Aluminum, 6", 8", or 12" fascia with 4" gutter.

Standard Roof System:

24" Aluminum "W" Panel with Extruded Aluminum Gutters.

Optional Roof System:

6" Aluminum Extruded Flat Panel, with Extruded Aluminum Gutters.

8" Aluminum Roll Formed Flat Panel with Extruded Aluminum Gutters.

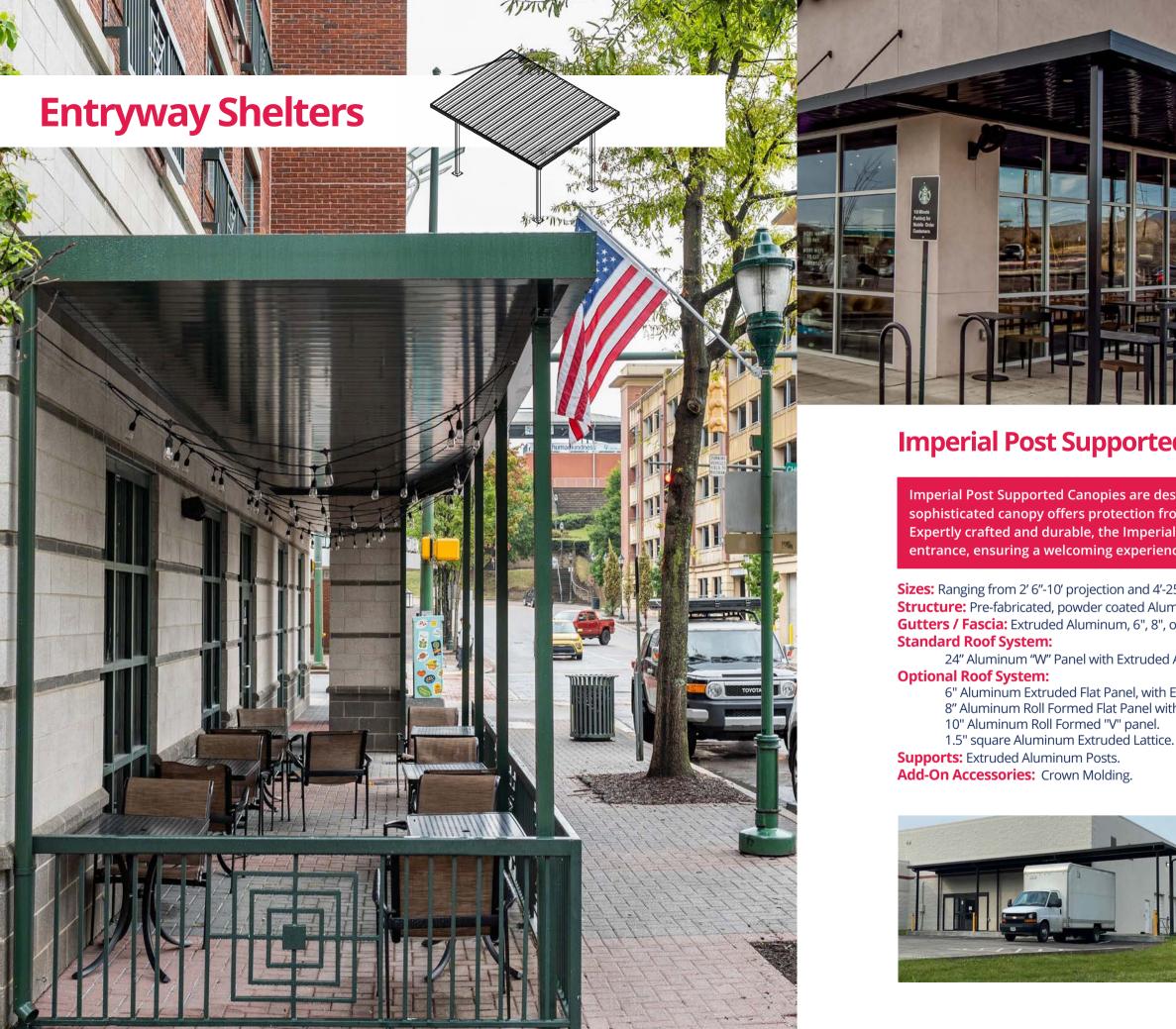
10" Aluminum Roll Formed "V" panel.

1.5" square Aluminum Extruded Lattice.

Supports: Overhead "Hanger Rod" braces. Add-On Accessories: Crown Molding.







Imperial Post Supported Canopy Series

Imperial Post Supported Canopies are designed to elegantly cover building entryways. This sophisticated canopy offers protection from the elements while enhancing curb appeal. Expertly crafted and durable, the Imperial is a stylish and functional addition to any entrance, ensuring a welcoming experience for visitors and occupants alike.

Sizes: Ranging from 2' 6"-10' projection and 4'-25'+ wide. Widths upwards of 1000'+ with splices.

Structure: Pre-fabricated, powder coated Aluminum components.

Gutters / Fascia: Extruded Aluminum, 6", 8", or 12" fascia with 4" gutter.

24" Aluminum "W" Panel with Extruded Aluminum Gutters.

6" Aluminum Extruded Flat Panel, with Extruded Aluminum Gutters.

8" Aluminum Roll Formed Flat Panel with Extruded Aluminum Gutters.

Supports: Extruded Aluminum Posts.







Imperial Cantilever Canopy Series

Imperial Cantilever Canopies are designed to elegantly cover building entryways without any visible supports, providing a "floating" stylization. This sophisticated canopy offers protection from the elements while enhancing curb appeal. Expertly crafted and durable, the Imperial is a stylish and functional addition to any entrance, ensuring a welcoming experience for visitors and occupants alike.

Sizes: Ranging from 2' 6"-10' projection and 4'-25'+ wide. Widths upwards of 1000'+ with splices.

Structure: Pre-fabricated, powder coated Aluminum components.

Gutters / Fascia: Extruded Aluminum, 6", 8", or 12" fascia with 4" gutter.

Standard Roof System:

24" Aluminum "W" Panel with Extruded Aluminum Gutters.

Optional Roof System:

6" Aluminum Extruded Flat Panel, with Extruded Aluminum Gutters.

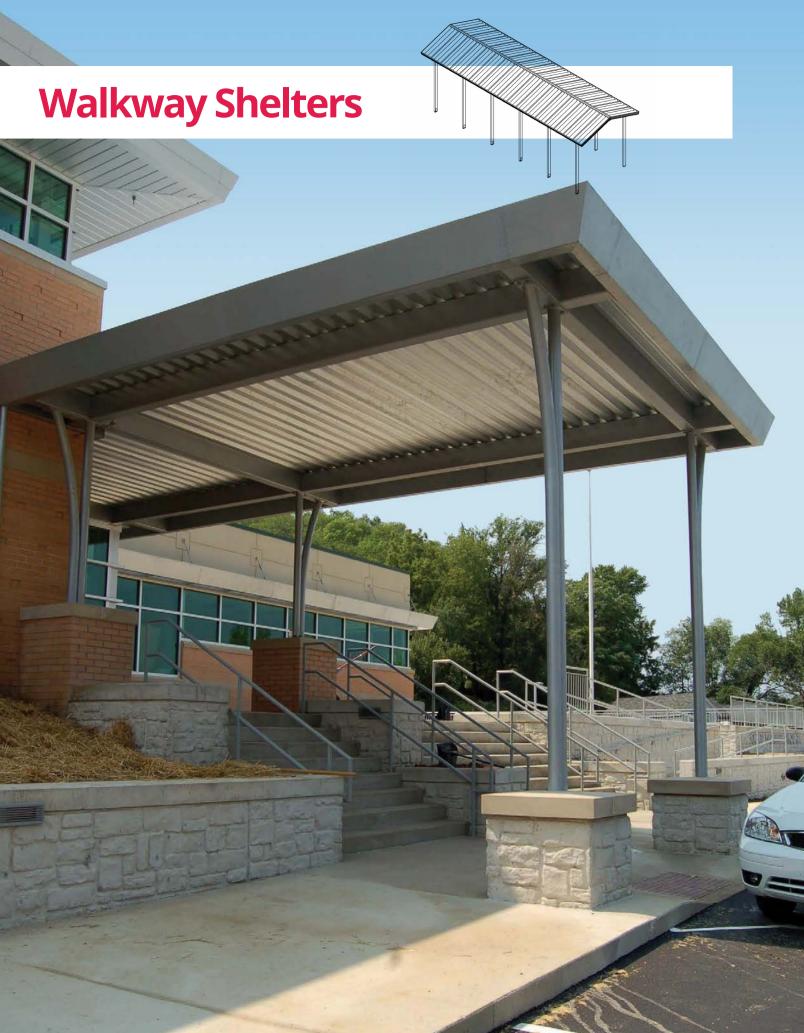
8" Aluminum Roll Formed Flat Panel with Extruded Aluminum Gutters.

10" Aluminum Roll Formed "V" panel.

Supports: "Hidden" Cantilever Mounts. Add-On Accessories: Crown Molding.









Walkway Shelters

Whether you need to protect your guests from the sun, rain, or snow, our Walkway Shelters are the perfect solution. With a range of sizes, styles, and colors to choose from, we're confident that we have the perfect shelter to suit your needs.

Sizes: Ranging from 6-50' wide and 10-80' long. **Roof Pitch:** Varies depending on structure needs.

Structure: Pre-fabricated, powder coated Steel components.

Frame: Tubular Steel. **Standard Roof System:**

24" Aluminum "W" Panel with Extruded Aluminum Gutters.

Optional Roof System:

36" Galvalume "R" panel with Aluminum Edge Trim, or Optional Gutter. 8" Aluminum Roll Formed Flat Panel with Extruded Aluminum Gutters. 6" Aluminum Extruded Flat Panel, with Extruded Aluminum Gutters.









Shawnee Series

Shawnee Shelters are designed with dugouts specifically in mind, giving you a product that will keep your team protected no matter the weather on game day. Our project managers work with customers to create a perfect sized Shawnee for any sport site needs.

Sizes: Varies depending on application and structure needs. **Structure:** Pre-fabricated, powder coated steel frame.

Frame: Tubular Steel. **Standard Roof System:**

24" Aluminum "W" Panel with Extruded Aluminum Gutters.

Optional Roof System:

36" Galvalume "R" panel with Aluminum Edge Trim, or Optional Gutter.

18" Galvalume Standing Seam Panel with Extruded Aluminum Gutters, or Edge Trim with T&G Wood.

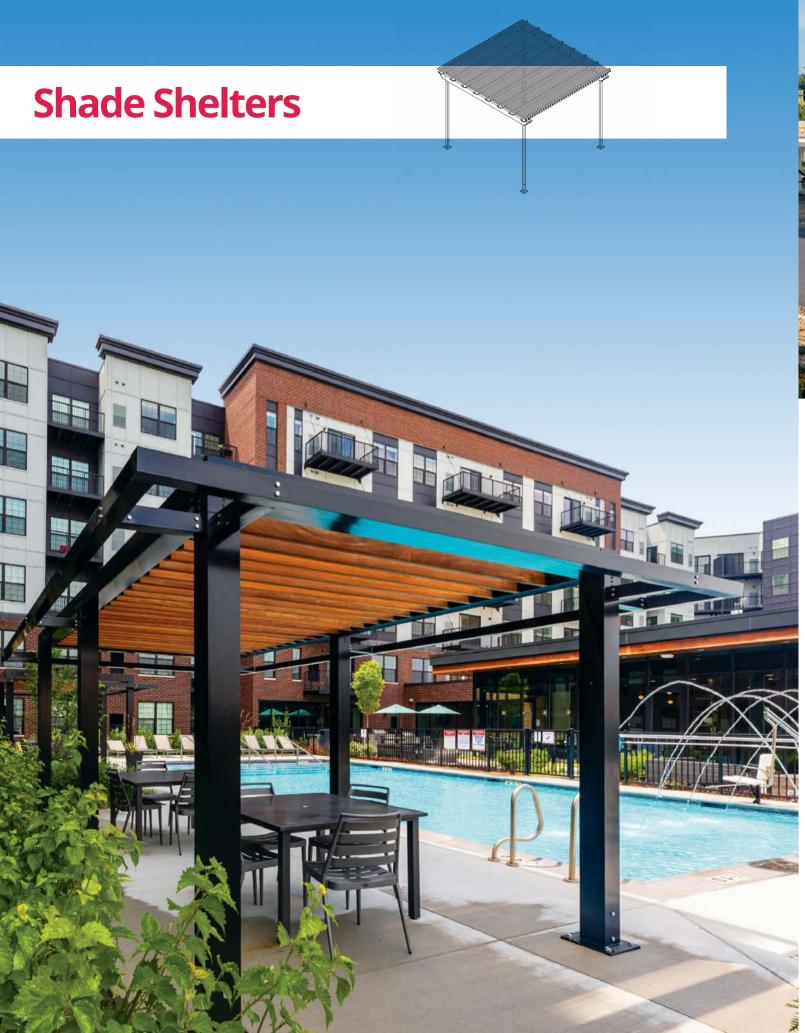
8" Aluminum Roll Formed Flat Panel with Extruded Aluminum Gutters.

Tongue & Groove Wood with Shingles.

Add-On Accessories: Steel railing, Extruded Aluminum Benches/Bleachers.









Pergola Series

The Americana Outdoors® line of pergola products are the perfect addition to any outdoor environment. The timeless, elegant design complements any exterior space, adding the ideal amount of shade, while not obstructing your view of nature. Our pergolas are available in multiple sizes and colors to best serve your space.

Sizes: Custom designed to fit your application.

Structure: Pre-fabricated, powder coated Aluminum components.

Frame: Tubular Steel or Extruded Aluminum.

Header Options:

Curved, or Straight Steel Extruded Aluminum

3x8" Wood Grain Embossed Aluminum

Roof Options:

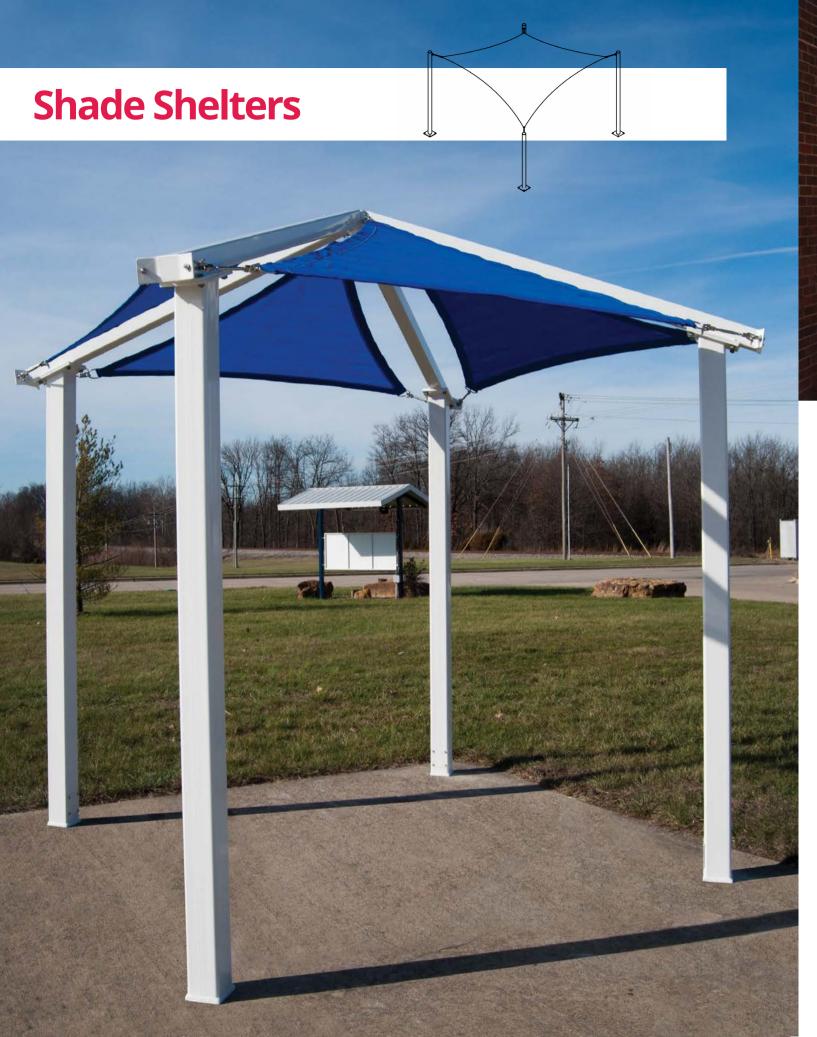
Wood Grain Embossed Aluminum Lattice Round Extruded Aluminum Tubes

Laser Cut Aluminum Panels (Multiple Designs Available).

Add-On Accessories: Fabric Drapes, Roll-Up Curtains.









Shade Sail Series

The Americana Outdoors® line of pergola products are the perfect addition to any outdoor environment. The timeless, elegant design complements any exterior space, adding the ideal amount of shade, while not obstructing your view of nature. Our pergolas are available in multiple sizes and colors to best serve your space.

Sizes: Custom designed to fit your application.

Structure: Pre-fabricated, powder coated Steel components.

Frame: Tubular Steel.

Fabric: Maintenance-free high strength 100% HDPE round yarn.

Fabric Top: Designed to withstand high winds.
Optional Roof Options: 10 Vibrant colors available.

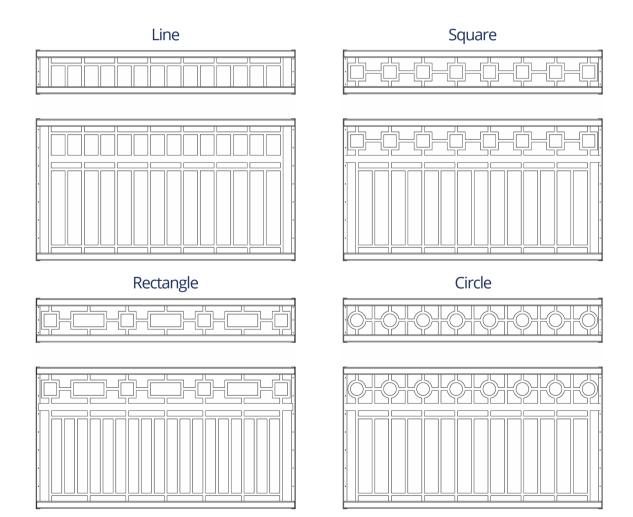






Railing Options

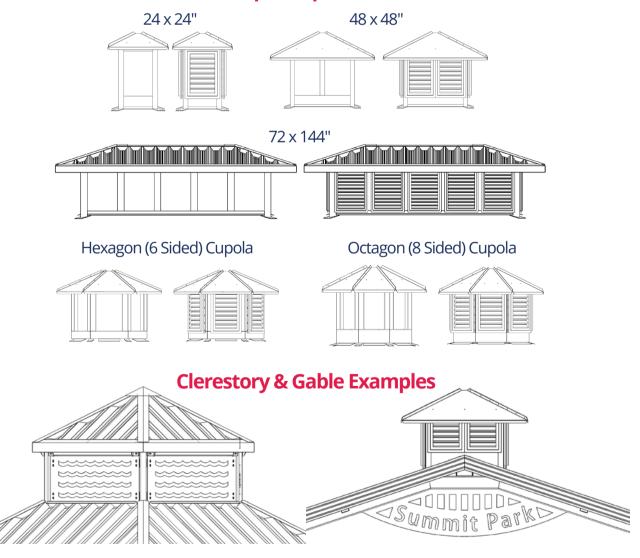
Railings are a great way to add a unique touch to your structure and can be incorporated into most designs. There are several standard designs available, inspired by common architectural styles, and customized designs are available to suit your project's needs. Top Railings are 12" tall, Bottom Railings are 42" tall, made from 3/16" thick steel.



Cupola, Clerestory, & Gable Options

Our Cupolas, Clerestories, & Gables are designed to add natural light, ventilation, and a touch of elegance to your shelter. The Cupolas come standard with an Open design, or an optional Louvered panel. We also offer a fully customizable, laser cut panel option for the Cupolas, Clerestories, & Gables. Which is ideal for displaying logos, affiliations, or project sponsors.

Cupola Options

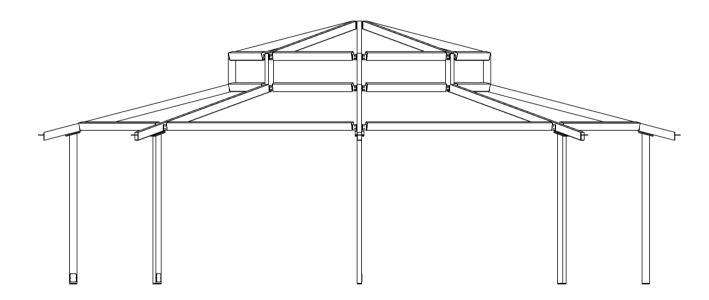


44 | Options & Accessories Options & Accessories

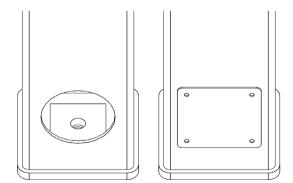


Frame & Post Style

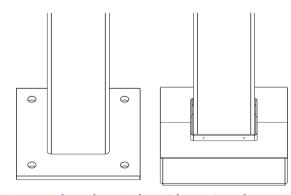
Americana Shelters feature American-made steel tubular frames, pre-drilled for easy bolttogether assembly, and detailed instructions that reduce installation costs. Fasteners are zinc-plated, galvanized, or stainless steel to prevent rust and stains.



Standard Post Base Plate Connections



Internal Anchor Bolt with Cover Plate



External Anchor Bolts with Optional Cover

Roof Panel Colors & Options

We take great pride in producing a majority of our roof panel options in-house, which gives us complete control over the quality and production schedule. By doing so, we are able to provide our customers with top-notch products while also passing on cost savings

24" Aluminum Structural "W" Panel

Features:

Structural roof panel designed to limit the amount rafters & purlins per structure.

Best overall value when comparing cost & strength.

Gutters are included for water erosion management.

Coverage Width - 24" Minimum Slope - 1/2:12 Thickness - .038" & .024" (560 Anodized Only) Finish - Stucco Embossed Coatings - DuraCoat XT40 Ceranamel Rib Spacing - 8" on center Rib Height - 2-1/2" Compatible with all model shelters except for Pergola 275 SLATE GRAY 285 RFD 515 REGAL BLUE 520 BRONZE 540 TAN

555 DARK GREEN

36" Galvalume® 26 Gauge "R" Panel

550 BONE WHITE

LIGHT STONE

Features:

Flush fit for a cleaner, sleeker appearance.

Designed to deter bird roosting.

Edge trim is included for a simple & flawless finish.



560 ANODIZED

POLAR WHITE* *Colors containing asterisks have a wash coat bottom side*

Features:

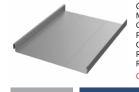
Flush fit for a cleaner, sleeker appearance.

Designed to deter bird roosting.

Gutters are included for water erosion management. Edge trim is standard with tongue and groove wood substructures applications

18" Galvalume® 24 Gauge Standing Seam Panel

SOLAR WHITE*



545 TERRA COTTA

SADDLE TAN*

Coverage Width - 18" Minimum Slope - 1/2:12 Finish - Smooth Coatings - Siliconized Polyester Rib Spacing - N/A

Compatible with all model shelters except for Meramec, Colonial, & Pergola

RUSTIC RED*

CRIMSON RED*



Each color has a wash coat on the underside, paired with an inked date stamp for manufacturer warranty verification.



Roof Panel Colors & Options

We take great pride in producing a majority of our roof panel options in-house, which gives us complete control over the quality and production schedule. By doing so, we are able to provide our customers with top-notch products while also passing on cost savings

8" Aluminum Structural Flat Panel

Features:

Flush fit for a cleaner sleeker appearance.

Designed to deter bird roosting.

Gutters are included for water erosion management

Coverage Width - 8" Minimum Slope - 1/2:12 Finish - Smooth Matte Finish Coatings - DuraCoat XT40 Ceranamel

Compatible with all model shelters except for Meramec & Pergola



510 BLACK

520 BRONZE

550 BONE WHITE 560 ANODIZED

6" Aluminum Extruded Flat Panel

Features:

Flush fit for a cleaner, sleeker appearance.

Designed to deter bird roosting.

Gutters are included for water erosion management.



Coverage Width - 6" Minimum Slope - 1/2:12 Thickness - .<mark>065</mark> Coatings - Super Durable Polyester Rib Spacing - N/A

Compatible only with Walkways & Entry Covers

Powder coat finish available in all frame colors. Full RAL color palette available at additional cost.

3" Thick Insulated Aluminum Panel White stucco finish with foam core

Features:

Insulated panels for noise and temperature control

Flush fit for a cleaner, sleeker appearance.

Compatible with all model shelters except for Cherokee, Pergola, Walkways & Entry Covers

Tongue and Groove Wood



-) Southern Yellow Pine
- 2) Western Cedar

Utilized as sub roofing for shelters using the 18" standing seem panels or shingles.

Frame & Fabric Color Options

Our Americana Industrial Coatings division enables us to powdercoat all of our products inhouse, setting us apart from our competitors. This grants us complete authority over pricing, quality, and production times, allowing us to transfer these benefits to our customers.

Super Durable Frame Color Options



Super Durable & Anti Graffiti Frame Color Options



Fabric Shelter Color Options



48 | Options & Accessories Options & Accessories | 49

Sales & Installation Support

Design and engineering support and documentation to satisfy local requirements: Heavy Snow, Seismic, High Winds, Hail, Custom Designs & Sizes.

Average standard lead times are 6-8 weeks from receipt of approved order. Lead times may vary on design criteria.

Installation and sales support available M-F (8am-5pm) central standard time.

Since Americana is a custom manufacturer, non-standard items are routinely fabricated with no delays. Minimal extra charges may be incurred for engineering.

Warranty Terms

Lifetime Limited Warranty

Lifetime Limited Warranty on aluminum against material failure and corrosion.

25 Year Limited Warranty

25 Year Limited Warranty on steel against material failure and defects.

10 Year Limited Warranty 10 Year Limited Warranty on Sunbrella, Sheerweave, & Solamesh Fabrics

10 Year Limited Warranty on all powder coat finishes (200, 500 and 800 series). With the use of Americana's 500 Series Anti-graffiti powder coat finish is guaranteed to allow removal of graffiti with virtually no change to the finish.

5 Year Limited Warranty

5 Year Limited Warranty on Soltis 86 fabrics.

1 Year Warranty

1 Year warranty against defects in materials and workmanship.

Period of Coverage:

The warranty period begins on the date of the original shipment.

What Americana Will Do To Correct Problems:

If defects or damage of the kind mentioned above should occur within the warranty period, Americana will replace the defective parts only; FOB its plant at Salem, Illinois, upon receiving the written and documented claim of the purchaser.

Warranty Exclusions:
Because of the normal aging and weathering of materials, it may not be possible to perfectly match the colors of original parts and replacement parts. Americana will not provide or pay for the installation of such replacement parts. Americana shall not be responsible for weather-related failures, damages due to faulty installation, misuse or abuse of the product, or for consequential damages, including personal injuries or property damages. There are no warranties, express, or implied, which extend beyond the description on the face hereof.

How To File A Warranty Claim:

If you believe that you have a claim under this warranty, submit a copy of your original receipt or other reasonable evidence of the date of purchase, the identity of the product, and photos and a description of the allegedly defective product to the address below. Please also include your name, address, and phone number so that a customer service representative can respond to your submission. The ultimate determination of the existence and extent of any claimed defect under this warranty shall be made by Americana in its sole discretion.

Submit Claims To:

Americana Outdoors, Inc, Warranty Claim P.O. Box 1290 Salem, IL 62881





Looking for Premium Quality Site Furnishings to complement your new shelter? Do you need field or sports court equipment to help the games happen? PW Athletic & LA Steelcraft, subsidiaries of Americana Outdoors have you covered!

Our selections of various site furnishings and sports equipment are a perfect match to the craftsmanship and quality of the Americana Outdoors shelters. Like our shelter products, our site furnishings and sports equipment are 100% made in the U.S.A. and have the best warranties in the industry.

For more information give us a call on 1-888-442-2925 or visit our website at www.PWAthletic.com or www.LASteelcraft.com



PO Box 1290, Salem IL 62881 1-800-851-0865, Fax: 1-618-548-2890 Sales@Americana.com www.Americana.com







VOLUME IV

"The art of architecture studies not structure in itself, but the effect of structure on the human spirit." Geoffrey Scott

- 2 OUR STORY
- 3 THE ICON PROCESS
- 5 QUALITY
- 6 FEATURED PROJECTS

Royal Oak | Grandville | Pearl Park | Elk Grove | Las Vegas Art District | Piscataway | Mackinac Island

20 STYLE GUIDES

Structural Art | Ironworks | Craftsman | Filtered Light Panels | Swings | LiveShade | DSA Shelters

34 INDUSTRY STANDARD SHELTERS

Squares | Hexagons | Octagons | Rectangle Gables | Rectangle Hips | Barrel Vaults | Intervals | Stretched Shelters | Dual Slope Shelters | Mono-Slopes | Mini-Shelters

47 OTHER STRUCTURES

Bandshells | Partial Shade/Arbors | Entry Arches | Pedestrian Bridges | Mailbox Shelters | Clock Towers | Umbrella Shelters | Message Shelters | Fabric Shades

- 9 PICNIC TABLE CAPACITIES
- 60 WARRANTY
- 61 CUSTOMIZATIONS

Weathervanes | Cupolas | Handrails and Ornamentation | Clocks | Emblems and Signs | Steel Roof Colors | Steel Frame Finishings | Powder Coat Colors

1

We Believe in Leadership by Innovation

ICON SHELTER SYSTEMS, INC. WAS STARTED IN 2004 BY A TEAM OF CREATIVE INDUSTRY EXPERTS IN HOLLAND, MI, WE BELIEVE IN LEADERSHIP BY INNOVATION. OUR ACCOMPLISHED EMPLOYEES HAVE COLLABORATED WITH RENOWNED DESIGN PROFESSIONALS TO TURN THEIR VISIONS INTO OUTDOOR REALITIES ALL OVER THE GLOBE.

Our commitment to customer relationships, personalized design services, and in-house engineering and manufacturing processes empower us to transform our customers' thoughts, dreams, and ideas into the most ICONIC shelter experiences in the world.



THE ICON PROCESS

闪 1. Consultation

The first stage of our process begins with you... and deciding to fill a negative space with a creative and aesthetically pleasing statement to bring people together. Our ICON team of design specialists will schedule a consultation to meet with you one on one to curate and hone in on your goals, vision, and dreams for your structure.

2. Design Creation

Next comes the preliminary calculations and sketches. We connect the design features with engineering experts to develop a custom structure every time. Our engineers handle everything in-house from concept, to stamped engineered drawings to final project. Our world-class facility in Holland, Michigan, forges the steel which is finished with durable powder coating before being transported to its final site.

3. Installation

All ICON structures are pre-fabricated and pre-engineered under precise factory specifications, meaning when the shelter arrives onsite it is ready for an easy installation.

🜯 4. Enjoyment

Lastly, sit back and celebrate the rewards of transforming a space into a destination that brings people together. Whether it is a family picnic, community meeting, watching an outdoor performance or simply enjoying the outdoors, ICON is here to help you create lifetime memories.

structures that will stand the test of time.

2 | OUR STORY THE ICON PROCESS | 3



Continuing Education

ICON IS PLEASED TO PARTNER WITH AECDAILY TO PROVIDE CONTINUING EDUCATION UNITS (CEUS).

The self-paced course titled Pre-Engineered/Manufactured Shelters: Standard and Custom Solutions for Outdoor Spaces can be accessed by scanning the below QR code and watching the course at your leisure.

@AECDAIX After the course, you will be able to:



- 1. Explain how outdoor shelters provide protection from the elements and add visual interest to outdoor spaces.
- 2. Describe how advances in shelter design are changing the recreational landscape.
- 3. Discuss current capabilities in shelter design.
- 4. Understand the difference between pre-engineered and site-built shelters.

The course is both AIA and LA CES approved and provides 1.25 credits.

Quality

ICON'S MANUFACTURING PROCESSES DELIVER STATE-OF-THE-ART QUALITY AND CRAFTSMANSHIP.

We take pride in our work every step along the way so that you can be confident your shelter will be enjoyed for years to come.

At ICON we understand that all projects are not the same, that's why we provide a variation of frame finishes to meet your specific needs. Choose from ICON's Premier Choice, Prime Painted, or Hot Dip Galvanized finishes to meet your specific needs.



of liquid epoxy primer and two coats of TGIC polyester powder coating.

- Steel is shot-blasted to meet SSPC-SP10 specification (nearly white condition), removing all oil residue, mill scale, weld spatter, and slag.
- The steel is then immersed in zinc phosphate completing an 8-stage pre-treatment process
- Next, liquid epoxy is electrostatically applied and coated to a uniform 0.7-0.9 mils. This E-Coat Powdercoat provides total encapsulation which prevents rusting.
- Lastly, a double coat of TGIC polyester powder is applied. One coat of color followed by one clear coating for a final finish that is 8-12 mils thick.

Other options include Prime Painted:

- · Steel is cleaned removing loose mill scale, rust, paint, and other detrimental foreign matter.
- The cleaned steel will then be prime painted with quick dry, lead and chromate free alkyd primed.
- Finish painting is completed in the

Or Hot Dipped Galvanized:

- Steel is cleaned removing loose mill scale, rust, paint, and other detrimental
- bath of molten zinc metal.
- The resulting galvanized steel requires no maintenance for decades.



4 | DSA SHELTERS & CONTINUING EDUCATION QUALITY | 5



can gather, take a break, end enjoy the outdoors.



Farmers Markets are a place to support local farmers, musicians, artisans and to connect with your diverse community. ICON's custom Barrel Vault serves as protection from nature's elements to allow patrons to stay longer, and to create memorable experiences with their families and friends. The Copper Penny roof, which creates elevated distinction for this structure, was curved on site to follow the walking path below. The shelter features beautifully crafted tongue and groove planks and lights add to the pleasing and comforting experience.

Pearl Street Park | Charlotte, NC



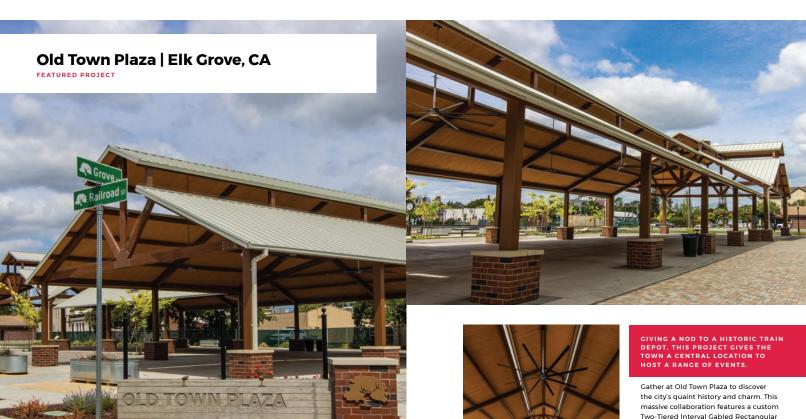






A REVITALIZED PARK HONORS A RICH HISTORY AND CELEBRATES TODAY'S COMMUNITY.

For many decades, Pearl Street Park has stood in the Brooklyn neighborhood of Charlotte. It originated, complete with gardens and sports fields, to provide park land to the African American population living in and around the area. Land for the park was purchased by the city from the Thompson Orphanage in 1943, and over the years has been the site of Victory Gardens, football practice for Second Ward High School, and many family gatherings. Today, it has been completely renovated while honoring its history and landscape. ICON worked in collaboration to design both a restroom and a multipurpose pavilion which often hosts performances and community events, so the park can continue to serve families for many years to come.



Gather at Old Town Plaza to discover the city's quaint history and charm. This massive collaboration features a custom Two-Tiered Interval Gabled Rectangular unit with beautifully crafted beams and custom masonry wraps. The structure will be used for anything from wedding receptions to outdoor concerts, to festivals and community events, and everything in between. Outdoor seating, a clock tower, and beautifully landscaped grounds round out this flawlessly manicured space.

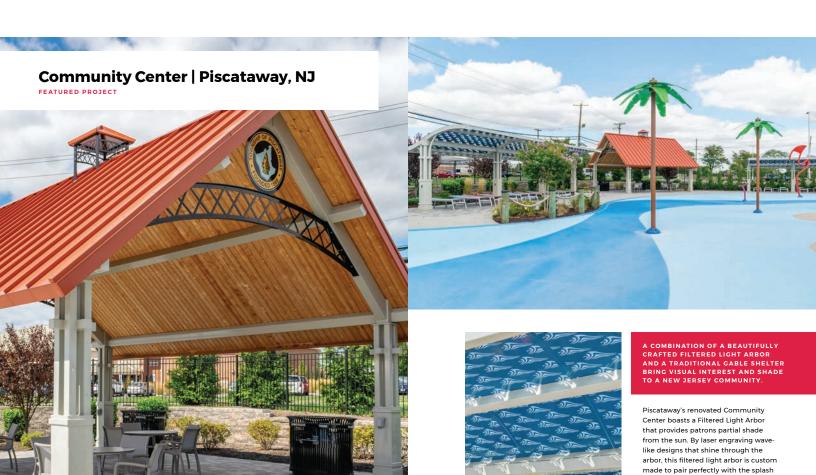






A GLOWING WORK OF ART REVITALIZES SECTIONS OF OLD DOWNTOWN LAS VEGAS.

These eye-catching freestanding cantilevered structures line the promenade on 3rd Street between Bonneville and Charleston Avenue. Internal illumination increases pedestrian safety throughout late night hours while pulling inspiration from the famed Las Vegas strip.



FEATURED PROJECTS | 17

pad. The Gable covers tables and chairs for taking a break, eating lunch, or catching up on some e-mails.

Mission Point | Mackinac Island, MI

FEATURED PROJECT







MISSION POINT RESORT'S FABRIC SHELTER DEMONSTRATES A COLLABORATION OF DETERMINATION, A LITTLE CREATIVITY, AND A CORGEOUS OUTCOME.

Located on Mackinac Island, nestled right beside the ocean, this stunning Two-Tier Square Shade is used for weddings, receptions, and corporate retreats. Since no cars are allowed on the island, a combination of old-fashioned horse-pulled buggies and manpower were responsible for delivering material to the final site. The result is a breathtaking icon of celebration that also provides protection from the sun.

FEATURED PROJECTS | 19



Structural Art

OULF COAST TOWN CENTER PROJECT | FORT MEYER

LOOKING FOR SOMETHING LESS CONVENTIONAL THAN A TRADITIONAL SHELTER TO FINISH YOUR PROJECT? LOOK NO FURTHER THAN STRUCTURAL ART.

This example of a non-traditional structure stands as the artistic centerpiece in Town Center's play space. It features two swings on one end, lighting, and misting nozzles throughout. The overlapping pops of color create an aesthetically pleasing work of art. ICON partnered with Studio 431, the custom structures division of Landscape Forms Inc.





Our goal is to bring to life unique and memorable structures. We work with clients through a series of conference calls to blend our engineering expertise with their artistic vision.



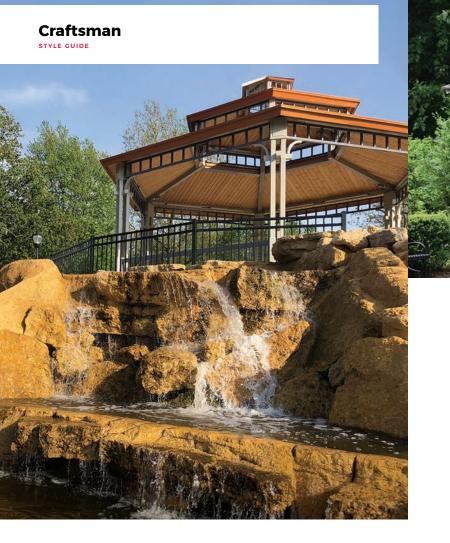
IRONWORKS

IRONWORKS RETRO-INDUSTRIAL SHELTERS AND FURNISHINGS TAKE THEIR CUE FROM EARLY 20TH-CENTURY RAILROAD BRIDGES AND TRAIN STATIONS.

There can be a certain beauty in exposed hardware. IRONWORKS celebrates these connections by making them fashionable focal points.

- · I-Beam columns with rivet plates
- Architectural grade Southern Yellow Pine glu-lam rafters
- 2X6 Southern Yellow Pine T&G roof deck
- Rod & clevis ties or arched cross bracing
- · Stainless steel fasteners





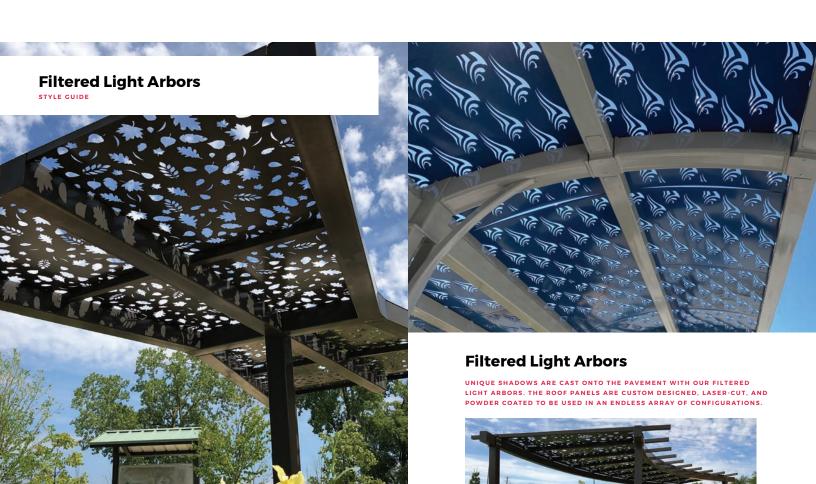


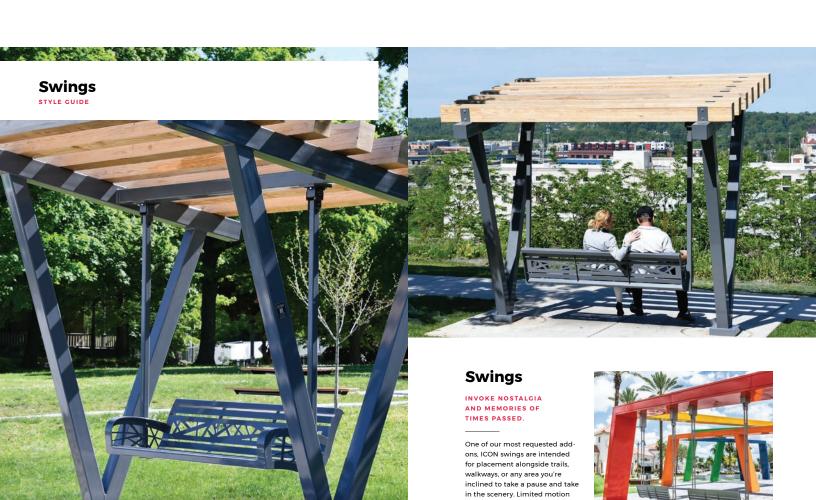
ICON DESIGNED THE CRAFTSMAN SERIES™ IN RESPONSE TO A REQUEST MADE BY A LANDSCAPE ARCHITECT LOOKING FOR SHELTERS THAT MIMIC THE STYLE OF HOMES BUILD IN THE EARLY DECADES OF THE 20TH CENTURY.

Available in multiple design configurations including Squares, Hexagons, Octagons, Gables, and Barrel Vaults.

- Sizes available: Between 10' and 60'
- Roof Pitch: 6/12; optional roof pitches between 3/12 and 12/12
- Roof Decks: Multi-Rib, Mega-Rib, Standing Seam, 2x6 T&G
- · Additional roofing: Fiberglass Shingles







swings in all-steel, or steel with wood inserts, are featured in these swing structures.

Liveshade

STYLE GUIDE



Liveshade

LIVESHADE GREEN ROOF SHELTERS ARE AN EXCELLENT ILLUSTRATION OF OUR CUSTOM CAPABILITIES.

Liveshade has been designed and engineered to support the weight of a plant ecosystem. Our engineers work directly with each location to ensure the vegetation used is native to the area.





This structure is the perfect choice to add a captivating look and atmosphere to your space.

DSA Shelters

STYLE GUIDE





DSA Shelters

ICON'S TEAM OF KNOWLEDGEABLE ENGINEERS WORK DILIGENTLY TO CREATE HIGH-QUALITY DSA APPROVED SHELTERS.

While we do have pre-approved structures on file, we specialize in custom projects to meet the needs of every unique customer in the California Public Schools.





ICON DSA approved projects include Picnic Pavilions, Outdoor Classrooms, Stadium Seating Coverage, Parking Covers, Dugouts and Walkways.



Square Shelters

ROOF	ROOF	ADDITIONAL
PITCH	DECKS	ROOFING
6/12 **	Mega-Rib	Fiberglass Shingles
	Multi-Rib	
	Standing Seam	
	2x6 T&G	

** Optional pitches between 4/12 and 12/12





INDUSTRY STANDARD SHELTERS | 35



Hexagon Shelters

	_	
ROOF	ROOF	ADDITIONAL
PITCH	DECKS	ROOFING
6/12 **	Mega-Rib	Fiberglass Shingles
	Multi-Rib	
	Standing Seam	
	2x6 T&G	

^{**} Optional pitches between 4/12 and 12/12



Octagon Shelters

ROOF	ROOF	ADDITIONAL
PITCH	DECKS	ROOFING
6/12 **	Mega-Rib	Fiberglass Shingles
	Multi-Rib	
	Standing Seam	
	2x6 T&G	

^{**} Optional pitches between 3/12 and 12/12





36 | INDUSTRY STANDARD SHELTERS | 3



Rectangle Gable Shelters

ROOF	ROOF	ADDITIONAL
PITCH	DECKS	ROOFING
4/12 **	Mega-Rib	Fiberglass Shingles
	Multi-Rib	
	Standing Seam	
	2x6 T&G	

^{*} Standard bay spacing: 20'-0"

^{**} Optional pitches between 5/12 and 12/12





Rectangle Hip Shelters

ROOF	ROOF	ADDITIONAL
PITCH	DECKS	ROOFING
PITCH	DECKS	ROOFING
4/12 **	Mega-Rib	Fiberglass Shingles
	Multi-Rib	
	Standing Seam	
	2x6 T&G	



^{**} Optional pitches between 5/12 and 12/12





INDUSTRY STANDARD SHELTERS | 39

38 | INDUSTRY STANDARD SHELTERS



Barrel Vault Shelters

ROOF ROOF

PITCH DECKS

ADDITIONAL ROOFING

4/12 ** Mega-Rib

2x6 T&G

* Standard bay spacing: 20'-0"

** Optional pitches between 5/12 and 12/12





Interval Shelters

ROOF ROOF ADDITIONAL PITCH DECKS ROOFING Fiberglass Shingles Mega-Rib Multi-Rib 2x6 T&G





INDUSTRY STANDARD SHELTERS | 41

40 | INDUSTRY STANDARD SHELTERS



Stretched Shelters

ROOF	ROOF	ADDITIONAL
PITCH	DECKS	ROOFING
4/12 **	Mega-Rib	Fiberglass Shingles
	Multi-Rib	
	Standing Seam	
	2x6 T&G	

^{*} Standard bay spacing: 20'-0"

^{**} Optional pitches between 5/12 and 12/12





Dual Slope Shelters

ROOF	ADDITIONAL
DECKS	ROOFING
Mega-Rib	Fiberglass Shingles
Multi-Rib	
Standing Seam	
2x6 T&G	
	Mega-Rib Multi-Rib Standing Seam



^{*} Standard bay spacing: 20'-0"

42 | INDUSTRY STANDARD SHELTERS INDUSTRY STANDARD SHELTERS | 43

^{**} Optional pitches between 5/12 and 12/12



Decagons and Dodecagons

ROOF	ROOF	ADDITIONAL
PITCH	DECKS	ROOFING
6/12 **	Mega-Rib	Fiberglass Shingles
	Multi-Rib	
	Standing Seam	
	2x6 T&G	

^{*} Standard bay spacing: 20'-0"

^{**} Optional pitches between 5/12 and 12/12





Mono-Slopes

ROOF	PITCH	FLAT	ROOF	DECKS

4/12 **	Mega-Rib
	Multi-Rib
	Standing Seam
	2x6 T&G



^{**} Optional pitches between 3/12 and 8/12



44 | INDUSTRY STANDARD SHELTERS | 45



Mini-Shelters

ROOF	ROOF	ADDITIONAL
PITCH	DECKS	ROOFING
4/12 **	Mega-Rib	Fiberglass Shingles
	Multi-Rib	
	Standing Seam	
	2x6 T&G	

^{*} Standard bay spacing: 20'-0"

^{**} Optional pitches between 5/12 and 12/12



Bandshells

ROOF	ROOF	ADDITIONAL
PITCH	DECKS	ROOFING
3/12 - 12/12 **	Mega-Rib	Fiberglass Shingles
Curved Roof	Multi-Rib	
	Standing Seam	
	2x6 T&G	



^{**} Roof pitches vary between 3/12 - 12/12 and curved





46 | INDUSTRY STANDARD SHELTERS OTHER STRUCTURES | 47





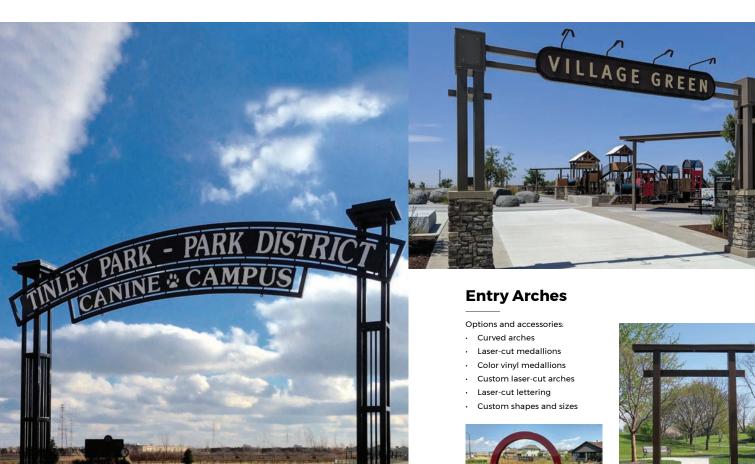
Partial Shade & Arbors

Beyond your basic garden arbor. These structures can be all steel, all wood, or a combination of both. Perforated, laser cut, and fabric shades can be integrated into the structure.





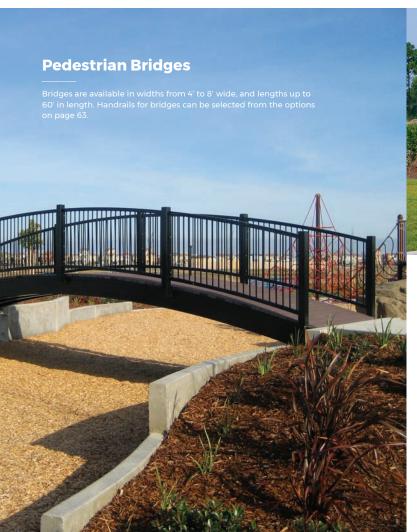
OTHER STRUCTURES | 49







OTHER STRUCTURES | 51





Mailbox Shelters

ROOF	ROOF	ADDITIONAL
PITCH	DECKS	ROOFING
4/12 **	Mega-Rib	Fiberglass Shingles
	Multi-Rib	
	Standing Seam	
	2x6 T&G	



OTHER STRUCTURES | 53

^{*} Standard bay spacing: 20'-0"

^{**} Optional pitches between 5/12 and 12/12



Clock Towers

 ${\it Clock Towers are highly customizable and are available in a multitude of sizes.} \\ {\it They can include CPS systems, illumination, and specialized clock faces.} \\$

ILLUMINATION	TIME CONTROL	POWER		
Back-lit	with GPS control	120V/220V AC		
Non-Illuminated	without GPS control	7-year Lithium Battery (Non-		



Umbrella Shelters

ROOF	ROOF	ADDITIONAL
PITCH	DECKS	ROOFING
6/12 **	Mega-Rib	Fiberglass Shingles
	Multi-Rib	
	Standing Seam	
	2x6 T&G	

^{*} Standard bay spacing: 20'-0"

54 | OTHER STRUCTURES OTHER STRUCTURES |

^{**} Optional pitches between 3/12 and 5/12



Message Shelters

ROOF PITCH	ROOF DECKS	ADDITIONAL ROOFING
3/12 - 6/12	Mega-Rib	Fiberglass Shingles
	Multi-Rib	
	Standing Seam	
	2x6 T&G	



Fabric Shades

ICON produces rectangular, square hexagonal and octagonal fabric shelters, shade sails, and custom structures using a combination of materials to achieve the design intent.





56 | OTHER STRUCTURES



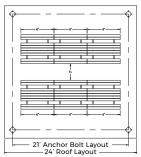


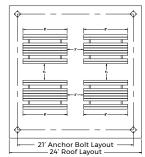


Picnic Table Capacities

LET ICON HELP YOU DETERMINE THE NUMBER OF TABLES FOR YOUR NEXT SHELTER.

Use the chart below as an easy reference for your planning.





RG & RH	6' TABLES	8' TABLES
12 x 24	2	2
12 x 44	5	4
16 x 64	7	6
16 x 24	5	3
16 x 44	8	7
16 x 64	12	10
20 x 24	5	4
20 x 44	9	7
20 x 64	14	10
24 x 24	6	5
24 x 44	13	10
24 x 64	20	14
30 x 44	20	15
30 x 64	28	21
30 x 84	36	27
30 x 104	44	33
36 x 44	20	13
36 x 64	28	19
36 x 84	40	26
36 x 104	48	32
40 x 44	20	18
40 x 64	32	25
40 x 84	40	36
40 x 104	48	44
50 x 64	49	38
50 x 84	63	49
50 x 104	77	60
50 x 124	80	65

3Q	•		HEX
12	1	1	12
16	4	2	16
20	4	3	20
24	6	4	24
28	8	6	28
30	12	10	30
34	14	12	36
36	16	14	40
40	23	18	44
44	28	22	48
48	32	26	50
50	36	28	56
60	50	41	60
			66
ост	6'	8'	70
16	1	1	
20	2		
24	3		NE
28	5		HE
30	6		

12 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	пех	•	•
20 4 2 24 6 3 28 7 4 30 8 6 36 10 8 40 14 11 44 18 13 48 22 17 50 24 19 56 30 24 60 34 25 666 42 32	12	1	1
24 6 3 28 7 4 5 30 8 6 36 10 8 40 14 11 44 18 13 48 22 17 50 24 19 56 30 24 60 34 25 66 42 32	16	2	1
28 7 4 30 8 6 36 10 8 40 14 11 44 18 13 48 22 17 50 24 19 56 30 24 60 34 25 66 42 32	20	4	2
30 8 6 36 10 8 40 14 11 44 18 13 48 22 17 50 24 19 56 30 24 60 34 25 66 42 32	24	6	3
36 10 8 40 14 11 44 18 13 48 22 17 550 24 19 56 30 24 60 34 25 66 42 32	28	7	4
40 14 11 44 18 13 48 22 17 50 24 19 56 30 24 60 34 25 66 42 32	30	8	6
44 18 13 48 22 17 50 24 19 56 30 24 60 34 25 66 42 32	36	10	8
48 22 17 50 24 19 56 30 24 60 34 25 66 42 32	40	14	11
50 24 19 56 30 24 60 34 25 66 42 32	44	18	13
56 30 24 60 34 25 66 42 32	48	22	17
60 34 25 66 42 32	50	24	19
66 42 32	56	30	24
	60	34	25
70 46 34	66	42	32
	70	46	34

NEED MORE HELP?
Let us layout your structure and an adequal number of table for you.

58 | OTHER STRUCTURES INDUSTRY STANDARD SHELTERS | 59

Warranty

ICON'S WARRANTY AND TERMS

ICON LIMITED WARRANTY

ICON Shelter Systems, Inc. warrants to the original purchaser of its products that it will provide materials free from manufacturing defects, that will be structurally sound, and can be assembled with normal expertise and tools required and practiced in the construction industry. The limited warranty is for a period of ten (10) years from the date of invoice with the following terms and conditions:

This warranty is in effect only if the structure has been assembled and installed strictly in accordance with ICON installation drawings and good construction practices and has been subjected only to normal use and exposure.

This warranty is valid only if the structures are maintained according to proper maintenance procedures; have been subjected to only normal use for the purpose for which the goods were designed; have not been subjected to addition or substitution of parts; and have not been modified, altered, or repaired without the approval of an Icon Shelter Systems' approved representative in any respect which, in the judgment of Icon Shelter Systems, affects the condition or operation of the structures.

The owner shall notify ICON to arrange for an inspection within thirty (30) days after discovery of any defect under this warranty, and before any alteration or repair is made or attempted.

ICON is in no way responsible for damages caused by others, including vandalism,

fire, lightning, or acts of God, corrosion caused by moisture, chemicals, air or salt spray, pollution, or infestation by rodents or other vermin.

FULL WARRANTY

For a full detailed warranty scan the OR code below



TERMS

Accounts that have been authorized have a 30-day net payment period.



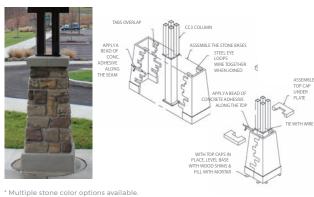
Customizations

I-ROCK GFRC STONE BASES

ICON developed a pre-cast faux stone base to simulate stacked ledge rock piers.

Cast in two section of glass-fiber reinforced concrete (GFRC) and joined onsite,

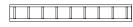
I-Rock Bases eliminate the need to have a stone mason custom build piers.



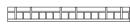
Contact us to see all options.

ORNAMENTATION

Craftsman ornamental rails for eaves and clerestory.



Open Pane Ornament



Simulated Leaded Glass Ornament

PEAK TREATMENTS

Cupolas or a Finial Peak Cap are available to provide a polished finish.



Crartsman Serie Cupola



Finial Peak C

60 | WARRANTY AND TERMS CUSTOMIZATIONS | 61

VENTED AND CLERESTORY ROOFS

Most ICON Industry Standard Shelters are available in multiple roof tier configurations. Two tiers are available on all shelters while three tiers are available on shelters over 24'. The Clerestory roof provides room to install ornamental rails or louvered vent closures.

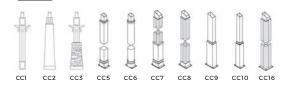




Interior view of Vented roof option

Interior view of Clerestory roof option

OPTIONAL COLUMNS



COLUMN-TO-BASE CONNECTION



Standard base connection





Surface mount with base covers



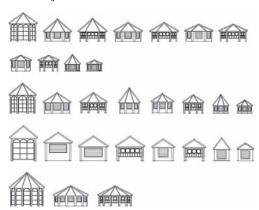
WEATHERVANES



Sometimes it's the little things. Accessorize your shelter peaks, ridges and cupolas with a standard weathervane. From roosters to horses to bald eagles and maps, make a statement with this small but striking addition.

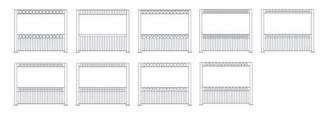
CUPOLAS

Cupolas add flare, turning a shelter into a statement shelter. ICON offers a variety of cupolas using glass, steel rods, shutters, and ornamental detail to meet both traditional and modern design aesthetics. Don't see what you like? Contact us for a custom design.



HANDRAILS AND ORNAMENTATION

Ornamental Rails are another way to create a more signature look and can be added to most ICON structures. ICON has a variety of standard designs inspired by common architectural influences. Like many of our accessories, ICON's creative designers can help create a custom look specific to your project.



62 | CUSTOMIZATIONS | 63



GABLE TREATMENTS

A creative way to add a small touch is with a Gabled Treatment. Ideas include spires, lasercut medallions and rod and clevis ties.



CLOCKS

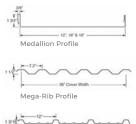
Clocks are a classic addition, practical as well as charming. Clocks can be mounted onto a shelter cupola or frame.



EMBLEMS & SIGNS

For a fully personalized experience, ICON can add your logo, emblem, or artwork to your shelter. Create an impactful statement and represent the core of your community.

Primary Roof Decks for Steel Frame Structures



Multi-Rib Profile

64 | CUSTOMIZATIONS

24 GAUGE STEEL PANELS

The 24 ga. galvalume roof panels have a Kynar 500 paint finish. Multi-Rib and Mega-Rig are 36" wide panels that are pre-cut in our factory to fit your shelter. Medallion-Lok standing seam is provided uncut, to be cut to fit in the field by others.

All steel roof panels have a standard, whitewashed color on the underside of the panel. This will be visible without a sub roof deck.

2X6 TONGUE AND GROOVE

The 2x6 tongue and groove (T&G) wood roof is kiln dried Western Lodgepole Pine. T&G requires finished roofing materials.

Color & Roof Decking Options

24 GAUGE STEEL ROOF COLORS

Regal White	Bone White	Surrey Beige	Sandstone	Almond	Ash Gray	Slate Gray	Charcoal
Matte Black	Medium Bronze	Patina Green	Evergreen	Mansard Brown	Colonial Red	Roman Blue	Patrician Bronze
Terra Cotta	Brite Red	Hartford Green	Brandywine	Silver Metallic	Galvalume Plus	Light Stone	Tudor Brown
Copper Penny Metallic	Dark Bronze	Regal Blue	Casco Orange	Pre-weathered Galvalume	Texas Silver Metallic	Champagne Metallic	Buckskin

WOOD SHELTER FRAME & ROOF DECKING

Cedar	Redwood	Mission Wall	White Birch	Woodridge	Yankee Barn	Riverwood
Covered Bridge	Baja Beige	Cedar Bark	Cider Mill	Spice Chest	Hawthorne	Ficus
Crossroads	Banyan Brown	Chestnut	Mountain Ash	Moss Olive	Blue Shadow	Leeward
Foliage	Harbor Mist	Charwood	Hill Country	Weathered	Lodge Brown	

STANDARD POWDER COAT COLORS

JIANDA	(D FOWD	LK COAL C	COLORS				
Oyster White RAL 1013	Grey Beige RAL 1019	Signal Red RAL 3001	Oxide Red RAL 3009	Green Blue RAL 5001	Signal Blue RAL 5005	Patina Green RAL 6000	Moss Green RAL 6005
Opal Green RAL 6026	Pine Green RAL 6028	Basalt Grey RAL 7012	Silk Grey RAL 7044	Chocolate Brown RAL 8017	Grey Brown RAL 8019	Jet Black (Gloss) RAL 9005	Jet Black (Matte) RAL 9005
Traffic White RAL 9016	Brown Texture PCT 291118	Bronze Texture PCT 29101	•				

PREMIUM POWDER COAT COLORS*



*Available for an additional charge.

CUSTOMIZATIONS | 65







We inspire stunning outdoor spaces through the benefits of shade.

For nearly 3 decades, USA SHADE & Fabric Structures has been the pioneer, innovator and proven industry leader in fabric shade structure design and technology. As a vertically integrated business, we have the unparalleled capacity to deliver the best shade structures for all types of applications and markets. We stand by the quality of work our customers receive, from design to installation—we've got you covered.







Activate spaces and improve the outdoor experience



Safeguards against sun and weather damage



Increase airflow and comfort



Blocks up to 98% of harmful UV rays



Low maintenance



10-year warranty



25-degree temperature reduction keeps seating and play surfaces cool

Quick release



Quickly remove and reattach fabrics for winter storage or extreme weather conditions with our quick release (QRE) option.





Range of sizes available

Our shade structures have a range of sizing options available to suit your needs. To choose the right size for your space, discuss your upcoming project with a representative.











Hip Multi-Panel

18'x20' to 50'x55'







Hip Extended

10'x24' to 30'x60' (Extended frames that are a single top hip up to 30' wide and 60' long)

Hip Double-Wide

Combine Hip or Hip Multi-Panel into a variety of sizes





Slant Hip

10'x 12' to 40'x 40'



Squares and Rectangles







Mariner Pyramid

10'x10' to 50'x50'

The Mariner Pyramid structure provides shade similar to our Hip or Pyramid designs but features multi-panel shade layers that create a striking presence.



Wave

20'x20' to 35'x35'

Designed to mimic the look of a wave, our Wave structure features a peak-and-valley shape, adding excitement and movement to any application.

Super Span

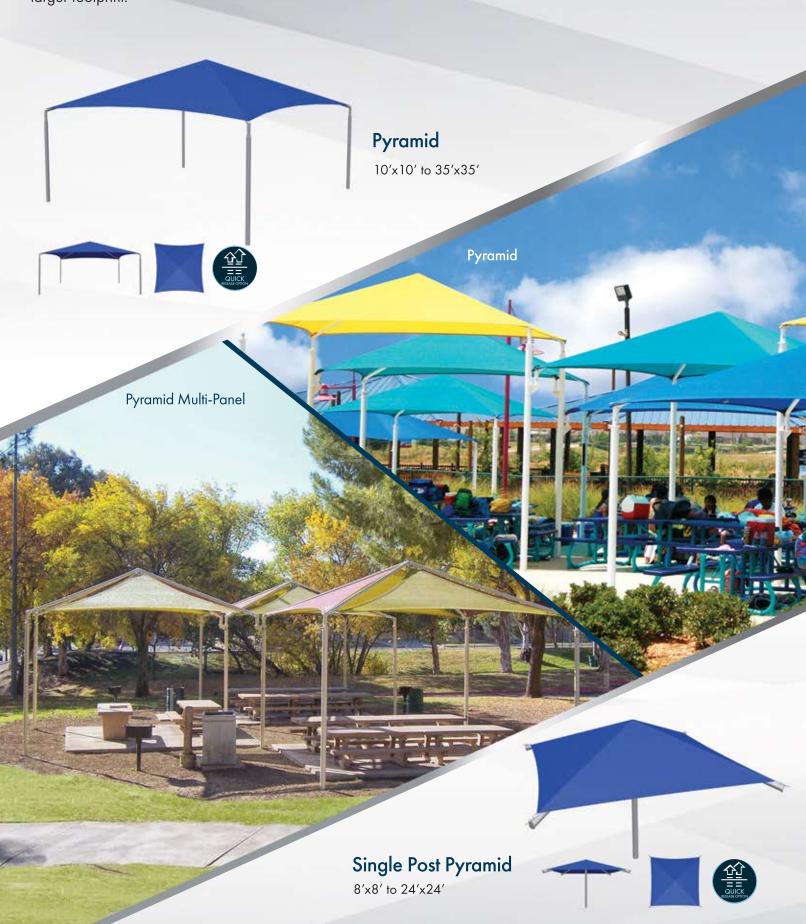
Our massive Super Span structures provide maximum shade for larger outdoor areas including basketball courts, mass automotive coverage, and outdoor seating spaces.





Pyramid

Our Pyramid structures feature a square, peak-roofline design and can be joined together to cover a larger footprint.









Hexagon

For areas that require zero obstruction from a center column, the Hexagon is ideal, with six columns around the perimeter.



Hexagon Multi-Panel

20' to 50'





Octagon

30' to 80'

Our Octagon structure is an ideal solution for shading areas up to 80' in diameter without the obstruction of a center column.



Triangle

18' to 30'

For asymmetrical, elongated areas, our Triangle can be an ideal shade solution.





Single Post Hexagon

10' to 20'

The Single Post Hexagon is a single-column structure with six fabric attachment points and a pointed top.

Single Post Octagon

10' to 20'

The Single Post Octagon is a single-column structure with eight fabric attachment points and a pointed top.







Coolbrella

12' to 20'

The Coolbrella is a commercial-grade, permanent umbrella canopy featuring one support column with one frame-tensioned fabric roof section. Available in a variety of colors with fabric tops that can be removed easily without wheels, wires or pulleys.

Mariner Hexagon

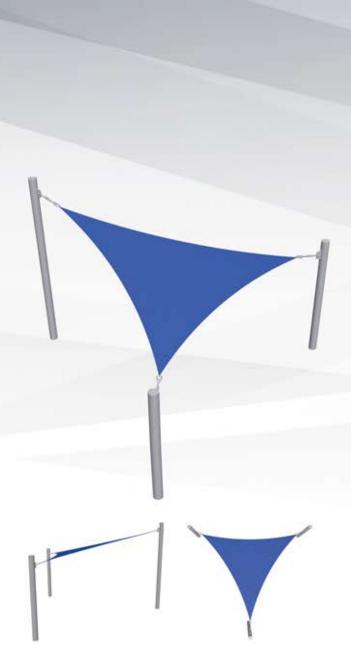
30' to 45'

The Mariner Hexagon is available in diameters up to 45' and incorporates upper and lower fabric layers, giving the structure a unique appearance.



Multi-Sided





3-Point Sail

Up to 50' per side

Our 3-Point Sail structure features a high-end design with a unique triangular shape, giving outdoor spaces a sophisticated look.





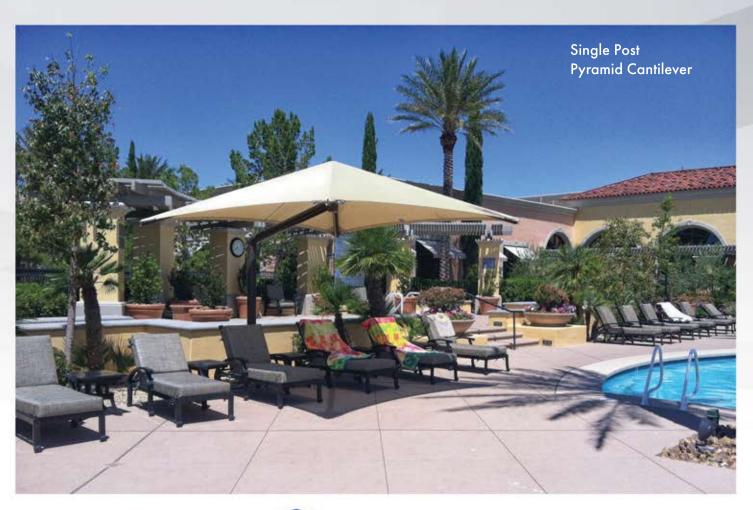


4-Point Hypar Sail

Up to 60' per side

Our 4-Point Hypar Sail structure features columns of varying heights, allowing the fabric to be formed into a hyperbolic shape.







Single Post Pyramid Cantilever

8'x8' to 20'x20'

Our Single Post Pyramid Cantilever structure is ideal for spaces like walkways and poolside lounges that need shade without column obstructions.

Suspended/Cantilever



Panorama

Our Panorama cantilever design is an elegantly arched roof that is suited to provide shade over areas that require unobstructed spaces like walkways, bus stops, or automotive parking.



Cantilever Arch Walkway

The Cantilever Arch Walkway is a cantilever structure with a curved arch that can provide shade over long stretches of space without obstructing walkways or paths underneath.



Full Hip Cantilever

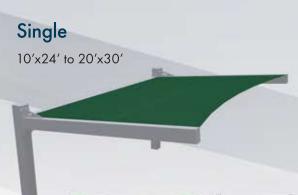
These structures can be utilized for a variety of applications needing unobstructed space on one side such as seating areas, benches, and parking lots.

Single 10'x12' to 20'x40' Combine singles into a variety of lengths

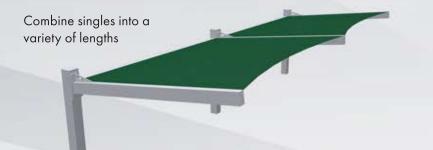
Double-Wide

Combine singles into a variety of lengths and widths





Joined



Double-Wide



Double-Wide Joined







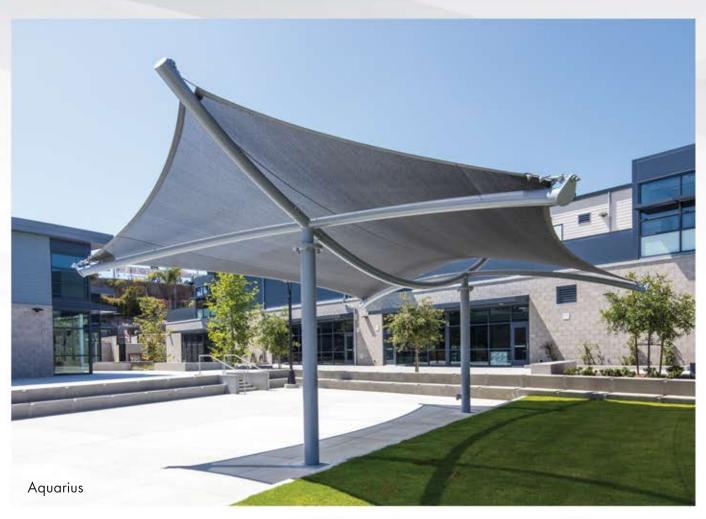


Slanted Cantilever Wing Cabled

Slanted Cantilever Wing Cabled

Much like the Full Cantilever Hip design, the Slanted Cantilever Wing has two columns and a tilted top to increase shade coverage for spaces exposed to harsh sunlight at an angle.







Aquarius

14'x22' or 18'x26'

Our elegant Aquarius design is a sculptural shade solution with curved steel purlins and generous shade coverage.



15' to 20'

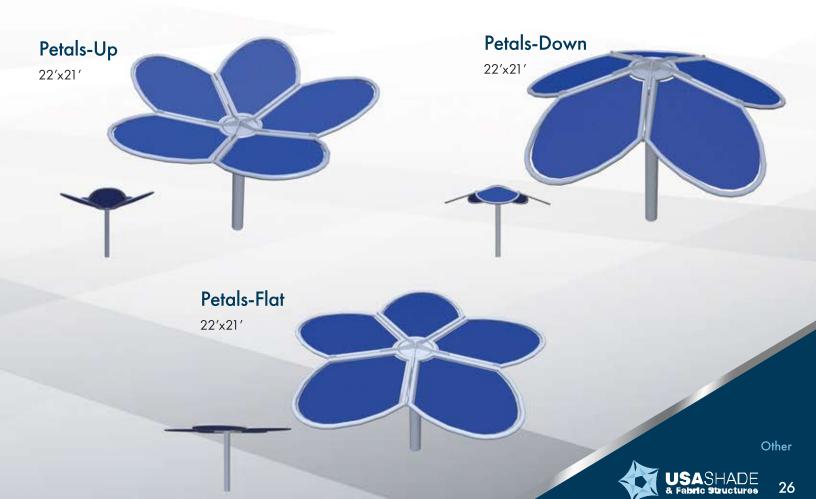
Our Cantilever Disc structure is a minimalistic design of a framed circular fabric shade suspended by a curved column.





Flower

Our Flower structure is a whimsical design constructed with five fabric panels available in Petals-Up, Petals-Flat or Petals-Down configurations.







Lifeguard

8'x9' to 10'x11'

Our Lifeguard structures provide heat and UV protection for those who need to stay cool and be ready to make a water rescue at a moment's notice.

Pegasus

12'x9', 16'x12' or 20'x16'

Pegasus is a distinctive and elegant fabric structure designed to make a strong architectural statement with shade.



Butterfly

The Butterfly is a unique structure constructed with eight fabric panels that can be adapted for Wings-Up, Wings-Flat or Wings-Down configurations.





Inspiration

At USA SHADE, our capabilities go above and beyond our standard offering to provide worldclass shade solutions for any type of project. Through collaboration with our customers, our design experts, and our seasoned engineers, we bring custom project ideas to life.











Inspiration











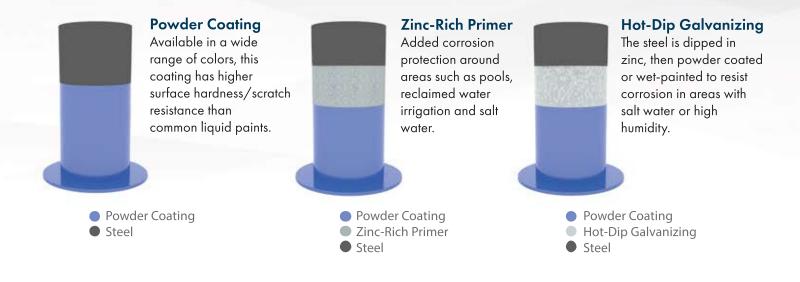




See more innovative and custom designs at usa-shade.com

Finishes/Powder Coat Colors

Following a thorough cleaning, we apply your choice of finishes to our steel structures:





The samples of the colors of the steel and the fabrics shown in this document are for demonstrative purposes and are subject to the printing capacities. Please contact us for physical samples of fabric and steel colors.. Contact your rep for warranty details.

Fabrics

USA SHADE uses the best materials available including HDPE, a high-density polyethylene mesh, which can block out up to 98% of the sun's harmful UV-A and UV-B rays. We offer a variety of materials with varying degrees of UV and weather protection, fire retardance, and non-combustibility. All of our fabrics are easy to maintain, providing protective shade and vibrant color over a long period of time.

SHADESURETM

PASSES: NFPA 701 / ASTM-E84



ELECTRIC PURPLE 84% shade factor 90% UV factor



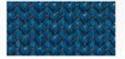
OHVE 93% shade factor 97% UV factor



DESERT SAND 80% shade factor 92% UV factor



ATOMIC ORANGE 82% shade factor 94% UV factor



NAVY BLUE 90% shade factor 94% UV factor



ZESTY LIME 83% shade factor 92% UV factor



TERRACOTTA 84% shade factor 90% UV factor



MULBERRY 90% shade factor 91% UV factor

GREEN

80% shade factor

85% UV factor



ROYAL BLUE 86% shade factor 94% UV factor



CHOCOLATE 92% shade factor 93% UV factor



95% shade factor 96% UV factor

RED

80% shade factor

86% UV factor



LAGUNA BLUE 92% shade factor 96% UV factor



CINNAMON 88% shade factor 93% UV factor



88% shade factor 93% UV factor



TURQUOISE 83% shade factor 92% UV factor



SUNFLOWER YELLOW 70% shade factor 94% UV factor



57% shade factor 86% UV factor



RAIN FOREST 89% shade factor 96% UV factor



ARIZONA 86% shade factor 91% UV factor



80% shade factor 86% UV factor

COLOURSHADE® FR

PASSES: NFPA 701 / ASTM-E84 / CSFM TITLE 19



BLUE 80% shade factor 85% UV factor



SILVER 80% shade factor 81% UV factor



EXTREME 32 PASSES: NFPA 701



DESERT SAND 80% shade factor 92% UV factor



RAINFOREST 89% shade factor 96% UV factor



ROYAL BLUE 86% shade factor 94% UV factor



TERRACOTTA 75% shade factor 82% UV factor

SILVER GREY

93% UV factor

88% shade factor



DESERT SAND 80% shade factor 92% UV factor



YELLOW 80% shade factor 89% UV factor







usa-shade.com 800-966-5005

For more inspiration and information on our shade structures, visit our website at **usa-shade.com.**

Contact our office today and see how we can help with your shade project.

